

RRAM in IoT

Cliff Zitlaw
Product Architect
Crossbar Inc.

IoT In the Next Few Years



Internet Connection Demands Increasing

3B PCs, tablets and smartphones today

IoT nodes increasing from:

9B in 2013  **28B** by 2020

Computation Increasingly Moving to Nodes

Technology Drivers Supporting Node Deployment



Sensors becoming increasingly affordable

Bandwidth cost dropped by 40x in the last 10 years

Processing costs dropped 60x in the last 10 years

Smartphones as a gateway for IoT nodes over the internet

RRAM as NVM Alternative in IoT

Data Center – Block Oriented Data Storage

- Low latency (10^{-5} s), high bandwidth, low energy
- Native 3D compatible array architecture
- Alternatives: SSD, DRAM (disk cache), hard disk



Nodes – XiP Code and Random Access Data

- Low latency (10^{-8} s), high bandwidth, low energy
- CMOS BEOL compatible
- Alternatives: embedded NOR, discrete NOR



Existing NV Memory Technology Comparison

Feature	Incumbent NVM		RRAM	
	Embedded NOR	NAND	Embedded 1T1R	1TnR
Random Read Time	25ns – 35ns	25us - 75us	30ns	0.5us - 1us
Program Time	268us/128B	>1000us /8KB (MLC)	12us/4B	64us/8KB
Endurance	10 ⁵	MLC 10 ³	10 ⁵	10 ⁸ - 10 ¹²
Cell Size	0.09um ² @40nm	SLC 5F ² MLC	0.1um ² @40nm	SLC 4F ² , Stacking, MLC
Erase Time/Size	168ms/16KB	>2ms(Block)	Erase Not Required EEPROM Emulation!	
Cost	Med	Low	Low	Very Low

Crossbar's RRAM-based Technology

Simple, 3 Layer Cell Structure

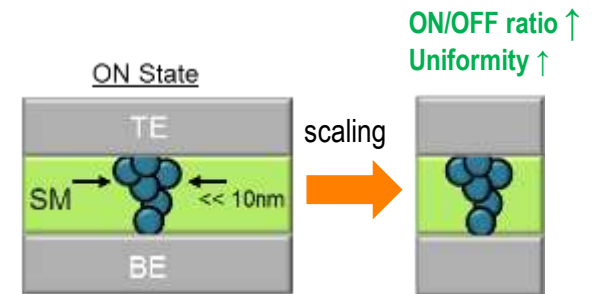
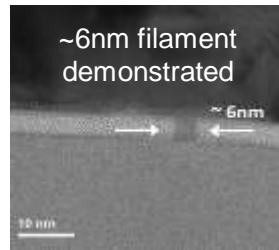
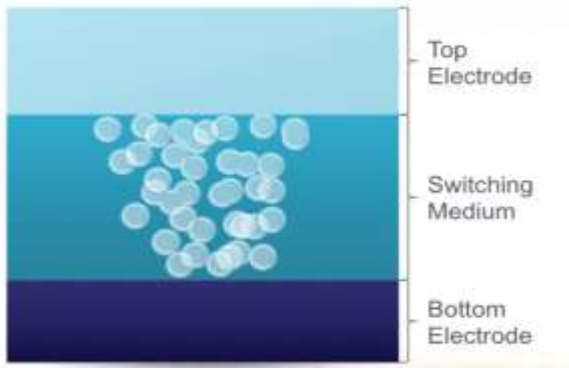
- Metallic top electrode
- Resistive switching medium
- Non-metallic bottom electrode
- Electric field based filamentary switching

CMOS Back-End-Of-Line Compatible

- RRAM layer(s) on top of CMOS logic
- Filament sizes less than 10nm demonstrated
- On/Off ratio improves with smaller geometries

Array Architectures

- Code storage (1T1R)
 - Low latency
- Data storage (1TnR)
 - Approaching $4F^2$ memory cell for data storage
 - Natively 3D stackable



Crossbar Development Efforts

1T1R Embedded RRAM Macro

- 2Mb to 64Mb densities
- Hard macro using 40nm logic

1TnR Discrete Device

- RRAM in IoT Chipsets
 - Scale to smaller geometries
 - Simple NVM process integration
 - Higher performance
 - Code and high-density data storage on same chip



Thank You